

AFP SUPPLIED 18-8(304) STAINLESS STEEL FASTENER TORQUE REQUIREMENTS

CODE 61 SAE J518-1 / ISO 6162-1 BOLT PATTERN		
DASH SIZE	INCH SIZE	SOCKET AND HEX HEAD FASTENER TORQUE VALUE
		18-8 UNC (LB-FT)
-8	1/2"	9
-12	3/4"	16
-16	1"	16
-20	1 1/4"	26
-24	1 1/2"	40
-32	2"	40
-40	2 1/2"	40
-48	3"	79
-56	3 1/2"	79
-64	4"	79
-80	5"	79

CODE 62 SAE J518-2 / ISO 6162-2 BOLT PATTERN		
DASH SIZE	INCH SIZE	SOCKET AND HEX HEAD FASTENER TORQUE VALUE
		18-8 UNC (LB-FT)
-8	1/2"	9
-12	3/4"	16
-16	1"	26
-20	1 1/4"	40
-24	1 1/2"	79
-32	2"	140*

*-32 CODE 62 Hex Head torque value is 97 (lb-ft).

NOTE - All stainless steel fastener torque values were configured using regular grade Never-Seez® as lubricant. Use of another lubricant on fasteners can affect torque value. Consult factory for additional information.

